The Irwin Difference

People, Products & Services

For over 100 years, Irwin Seating Company’s sole focus has been on meeting our customers’ needs for public seating solutions. We achieve this through innovative design, by manufacturing the industry’s most durable products and by providing unmatched service before, during, and after the installation of a project. Everyone at Irwin Seating Company is focused on quality, continuous improvement and customer satisfaction. This commitment is what the Irwin Difference is all about and why we are the world’s leading supplier of fixed audience seating.

We start by asking the right questions and listening to our customers’ needs to understand their requirements for a successful project. We provide design consultation for seating layout, chair customization and offer sight line studies and ADA recommendations to ensure an unencumbered experience by all.

We recognize the importance of stewardship and understand seating must be reliable, easy to maintain, stylish, and comfortable for years to come. This is accomplished through the use of superior materials, including impact resistant plastics, seat lift mechanisms that are virtually maintenance free and fabrics that pass the industry’s most strenuous tests.

Our expertise will help to take care of the physical environment so the audience can focus on presentation of performance. We coordinate installation with the construction contractor using factory certified installers and offer full chair restoration services to return old, worn chairs to their original beauty. Talk with your Irwin Seating Company representative today and experience the Irwin Difference.

Yale University, Rudolph Building - New Haven, Connecticut

Canyon Springs Middle School - Las Vegas, Nevada

Fine Arts Center, SUNY Buffalo - Buffalo, New York

Right: John Wallace Middle School - Newington, Connecticut
Every facility is unique in design and appearance, so we design our products in a modular fashion to put choice into your hands. We manufacture over 40 different backs, eight different seats and dozens of aisle panels and accessories. We’ve included our most popular components here, but others can be found at www.irwinseating.com.

**CHAIR BACKS [No. 51 MARQUEE]**

- **No. 4 Citation**
  - plastic rear panel
  - 2” poly foam
  - available with 3” foam, decorative tufting, 35” high back

- **No. 47 Millennium**
  - plastic rear panel
  - 2” poly foam
  - available with 3” foam, decorative tufting, 35” high back

- **No. 1 Marquee**
  - plastic rear panel
  - 2” poly foam
  - ergonomic design
  - available with 28” high back

- **No. 52 Wood Marquee**
  - veneer rear panel with concealed fasteners
  - 2” poly foam
  - tufted cover
  - ergonomic design

**SEATS [No. 12]**

- **No. 47 Millennium**
  - plastic rear panel
  - 2” poly foam
  - available with 3” foam, decorative tufting, 35” high back

- **No. 51 Marquee**
  - plastic rear panel
  - 2” poly foam
  - tufted cover
  - ergonomic design
  - available with 38” high back

- **No. 52 Wood Marquee**
  - veneer rear panel with concealed fasteners
  - 2” poly foam
  - available with extended slick plate

**AISLE END PANEL [No. 10]**

- **No. 51 Universal Seat**
  - seat foundation is engineered polymer
  - 3” poly foam (4” available)
  - available with acoustical perforations and sound absorption pad

- **No. 56 Rounded Corner**
  - veneer rear panel
  - 2” poly foam
  - tufted cover
  - ergonomic design

- **No. 12 Aisle End**
  - cast iron column
  - available with the 4C and 8C platforms only
  - panels are constructed from 3/4”, 45 lb medium density fiberboard
  - can be surfaced with plastic laminate or wood veneer
  - all five panels are available with a 1-3/4” block front (veneer only)
  - actual dimensions may differ slightly between platforms

- **No. 17 Allegro Platform**
  - steel standards
  - 120v electrical service to chairs
  - floor mounting only
  - available with the No. 17 Wood Bottom seat only

- **No. 18 E Link Platform**
  - steel standards
  - provides 120v electrical service to chairs
  - floor mounting only
  - available with the No. 80 aisle panel only
  - large tablet arm

**CHAIR PLATFORM [No. 4]**

- **No. 4 Steel Platform**
  - steel column with formed foot
  - engineered polymer armrest support
  - floor or riser mounting

- **No. 56 Rounded Corner**
  - cast iron column with cast iron panel
  - available with the 12C platform only

- **No. 17 Allegro Platform**
  - steel standards
  - provides 120v electrical service to chairs
  - floor mounting only
  - large tablet arm

- **No. 16 Enclosed**
  - plastic aisle panel with veneer, laminate or upholstered insert panel
  - for use on the No. 4 platform only

- **No. 73 Aisle End**
  - steel standards
  - floor or riser mounting
  - available with the No. 17 Wood Bottom seat only

- **No. 150 E-Link Platform**
  - steel standards
  - provides 120v electrical service to chairs
  - floor mounting only
  - available with the No. 80 aisle panel only

- **Model: 51.12.10.4 Marquee**
Marquee

51.12.10.4 Marquee shown with:
- 36” back height with impact resistant plastic rear panel
- upholstered self-rising seat with plastic seat foundation
- 4C tablet arm assembly
- steel standards, plastic end panel with upholstered insert and plastic armrests

51.12.80.150 Marquee E-Link shown with:
- 36” back height with impact resistant plastic rear panel
- upholstered self-rising seat with plastic seat foundation
- E-Link power & data system
- laminate surfaced aisle panel and armrests
- number and letter plates

52.12.66.4 Wood Marquee shown with:
- 36” back height with wood veneer rear panel
- upholstered self-rising seat
- curved wood armrests
- veneer surfaced, block front aisle end panel with row letter plate routed in the armrest

Richardson Performance Hall
Del Mar College
Corpus Christi, Texas

Hojel Hall
University of San Diego
San Diego, California

Westmont Hilltop High School
Johnstown, Pennsylvania

Fowler Center
Arkansas State University Jonesboro
Arkansas

Alys Stephens Center
University of Alabama
Birmingham, Alabama

Adlai Stevenson High School
Lincolnshire, Illinois
Citation

4.12.00.4 Citation
shown with:
• 33” back height with impact resistant plastic rear panel
• upholstered self-rising seat with plastic seat foundation
• open aisle end standard with round row letter plate and plastic armrests

4.12.00.4 Citation
shown with:
• 33” back height with impact resistant plastic rear panel
• upholstered self-rising seat with plastic seat foundation
• open aisle end standard with round row letter plate and plastic armrests

4.12.10.4 Citation
shown with:
• 33” back height with impact resistant plastic rear panel
• upholstered self-rising seat with plastic seat foundation
• steel standards, plastic end panel with laminate surfaced insert and armrests
• row letter and seat number plates
• low voltage LED aisle light

4.12.86.4 Citation
shown with:
• 33” back height with impact resistant plastic rear panel
• upholstered self-rising seat with plastic seat foundation and ergonomic substrate
• riser mounted with keystone shaped, laminate surfaced aisle panel and solid maple armrests
• 4C tablet arm assembly
• row letter and seat number plates

4.12.86.12 Citation
shown with:
• 33” back height with impact resistant plastic rear panel
• upholstered self-rising seat with plastic seat foundation
• cast iron standards with laminate surfaced aisle panels and wood armrests

Susquenita High School
Duncannon, Pennsylvania

Wausau East High School
Wausau, Wisconsin

Workman Junior High School
Arlington, Texas

Detroit High School for the Arts
Detroit, Michigan

Oxford High School
Oxford, Michigan

Mosinee High School
Mosinee, Wisconsin
Millennium

47.12.56.4 Millennium
shown with:
- 32" back height with impact resistant plastic rear panel
- upholstered self-rising seat with plastic seat foundation
- cantilevered steel standards with veneer surfaced aisle panels and wood armrests
- row letter plate routed into armrest

47.12.80.150 Millennium E-Link
shown with:
- 32" back height with impact resistant plastic rear panel
- upholstered self-rising seat with plastic seat foundation
- E-Link power & data system

47.12.119.12 Millennium
shown with:
- 32" back height with impact resistant plastic rear panel
- upholstered self-rising seat with plastic seat foundation
- cast iron standards with wood armrests

47.12.00.4 Millennium
shown with:
- 32" back height with impact resistant plastic rear panel
- upholstered self-rising seat with plastic seat foundation
- riser mounted, steel standards with plastic armrests and 4C tablet arm assembly

Spring Valley Community Schools
French Lick, Indiana

McLeod Hall
University of Virginia
Charlottesville, Virginia

Rocky Vista University
Parkes, Colorado

California State Univ. Northridge
Northridge, California

Culver Academy
Culver, Indiana

Range View High School
Aurora, Colorado
Century PAC & Davies

17.12.17.4 Davies
shown with:
• 31” back height surfaced with maple veneer and attached with concealed fasteners
• upholstered self-rising seat with plastic seat foundation
• steel standards with maple veneer aisle panels which feature a block front and curved solid maple armrests
• row letter & seat number plates

6.12.60.4 Century P.A.C.
shown with:
• 31” back height surfaced with maple veneer back panel attached with concealed fasteners and optional two-piece fabric cover
• upholstered self-rising seat with plastic seat foundation
• steel standards with veneer surfaced, block front aisle panels and solid maple armrests
• concealed low voltage aisle light
• row letter & seat number plates

Meteor & Saturn

22.12.00.4 Saturn
shown with:
• 31” back height surfaced with plastic laminate and attached with exposed fasteners
• upholstered self-rising seat with plastic seat foundation
• open aisle end standard with round row letter plate and plastic armrests
• low voltage LED aisle light

8.12.10.4 Meteor
shown with:
• 31” back height surfaced with plastic laminate and attached with exposed fasteners
• upholstered self-rising seat with plastic seat foundation
• steel standards, plastic end panel with laminate surfaced insert and armrests
• 4C tablet arm assembly

12
**Crusader**

1.14.86.4 Crusader shown with:
- 32” back height surfaced with maple veneer and attached with exposed fasteners
- plywood self-rising seat surfaced with wood veneer
- steel standards with veneer surfaced aisle panels and solid maple armrests

1.12.60.4 Crusader shown with:
- 32” back height surfaced with maple veneer and attached with exposed fasteners
- upholstered self-rising seat with plastic seat foundation
- steel standards with veneer surfaced aisle panels and laminate surfaced armrests
- 4C tablet arm assembly

1.14.86.4 Crusader shown with:
- 32” back height surfaced with maple veneer and attached with exposed fasteners
- plywood self-rising seat surfaced with wood veneer
- steel standards with veneer surfaced aisle panels and solid maple armrests

**Patriot**

31.53.30.30 Patriot shown with:
- 32” high semi-upholstered blow mold plastic back
- semi-upholstered self-rising blow mold plastic seat
- steel standards with blow mold plastic armrests

30.52.36.30 Patriot shown with:
- 32” high blow mold plastic back
- blow mold plastic self-rising seat
- steel standards with laminate surfaced aisle panels and armrests
- tru-fold tablet arm
- row letter & seat number plates
Specialized Seating

Do the math on our component based system, and you will find over 15,000 possible chair combinations, and that doesn’t include accessories! But we know even with that kind of selection to choose from there are times when a custom solution is needed; whether it’s a period style end or a custom shaped back, the Irwin Difference will ensure the seating meets all your expectations. For more information see our Theatre Seating Brochure or go to www.irwinseating.com.

Festival Hill
Roundtop, Texas
Omaha Performing Arts Center
Omaha, Nebraska
The Venitian Resort, Hotel & Casino
Las Vegas, Nevada

Specialized Seating

Accessories & Options

It’s often said details are what distinguish one project from another, so we offer a wide array of accessories designed specifically to help add those final touches of function, comfort and beauty.

Movable Base
No. 92.4 ADA Aisle Standard
No. 92.12 ADA Aisle Standard

Seat Number Plate
Row Letter Plate
Donor Plate
Row Letter Plate

Low Voltage L.E.D. Aisle Light
Concealed Low Voltage L.E.D. Aisle Light

150C E-Link System
Upholstered Seat Insert
Veneer Seat Insert
Cantilever Steel Standards
Riser Mount Steel Standards
Riser Mount Cast Iron Standards
Standard Wood Armrest (stained or surfaced with plastic laminate)
Curved Wood Armrest
Polymer Armrest (available in eight colors)
4C Armrests: Flat Wood Armrest (available in eight colors)
4C Cupholder

Flat Wood Armrest (stained or surfaced with plastic laminate)
4C Armrests: Flat Wood Armrest (available in eight colors)
4C Cupholder Armrest (available in eight colors)
4C Cupholder

Rounded Wood Armrest
Blow-Mold Plastic Armrest (black only)

Allegro Wood Armrest

Period Style Cast Aisle Standards

Period Style Cast Aisle Standards

Rialto 4C, 17C, 8C Armrests:
Flat Wood Armrest (stained or surfaced with plastic laminate)
Curved Wood Armrest
Polymer Armrest (available in eight colors)

Scrolled Wood Armrest

Plastic Cupholder Armrest (additional styles available)
Before

After

Irwin Difference

Chair Restoration

Restoration is an excellent way to maintain the original design of an auditorium or theatre and is often the best solution when compliance with modern building codes is a concern. Chair restoration is also an outstanding way to practice environmental stewardship. Often, the best solution is a mix of new and original components. With over 100 years of experience, the Irwin Difference can help to bridge the gap between new and old.

Chair Restoration Details:

- **AMSECO 16M**
  - all components not suitable for restoration were replaced from stock
  - all steel / cast iron components were stripped, pre-finished and powder coated
  - seat-lift mechanisms were restored to proper working condition
  - fabric covers and foam were replaced to meet current safety codes
  - wood armrests were stripped, sanded and stained
  - number and letter tags were replaced

- **Period Chair**
  - all components not suitable for restoration were replaced from stock
  - all steel / cast iron components were stripped, pre-finished and powder coated
  - standards were modified to accept new self rising seats
  - upholstered pads were added to the basics
  - wood armrests were stripped, sanded and stained
  - aisle light assemblies were replaced
  - custom number and letter plates were produced

4C Tablet Arm Assembly

The flexibility of the 4C chair platform extends to its accessories and none illustrate this better than our new tablet arm assembly. Available in four sizes, this tablet arm features a built-in, anti-panic mechanism for quick, easy storage under the armrest, and a unique feature that allows the user to raise the tablet in and out and place the tablet in a position that is comfortable for them. While these features are nice, they mean nothing if the assembly is not durable. Based on our testing, we know of no other self-storing tablet arm as strong as this one.