PARTITIONS
OPERABLE | VERTICAL LIFT | GLASSWALL | ACCORDION
YOU NEED INNOVATIVE WAYS TO PUT YOUR BUILDING’S SPACE TO WORK.
Choose Hufcor...
AND CHOOSE PARTITIONS THAT ARE KNOWN WORLDWIDE FOR QUALITY AND VALUE.

Customized Products. Although we have the most comprehensive selection of operable, glasswall and accordion partitions, occasionally our “standard” products won’t meet your needs. Our talented engineers can design custom partitions for a specific application.

Quality Assurance. Hufcor is the first U.S. manufacturer of operable walls and accordion partitions to achieve ISO 9001 registration. Regular check-ups by our registration authority make certain we adhere to the ISO guidelines and requirements.

Partitions must control sound. We test our products in our sound laboratory to make certain they meet or exceed our published acoustical ratings. The laboratory is certified by the National Voluntary Laboratory Accreditation Program (NVLAP) and, like our ISO certification, we undergo regular inspection to make certain we adhere to their strict regulations. And, although it isn’t required of us, we also hire an independent consultant to witness and verify any test results.

Worldwide Availability. Hufcor’s U.S. manufacturing facilities are located at our headquarters in Janesville, Wisconsin. In addition, Hufcor products are manufactured in Australia, Brazil, Canada, China, Finland, France, Germany, Japan, Malaysia, Mexico, Russia, South Africa, Spain, and the United Arab Emirates. Hufcor products may be purchased through a network of authorized Distributors located throughout the world. Check our website or call for the name of your nearest representative.

Renovation and Repair. Not only do we provide new products, we also offer retrofit service for Hufcor products and those manufactured by others. Contact your local Hufcor representative for a free analysis of your needs.

Leasing Program. You may wish to consider the option of buying partitions through a lease program. Check with your accountant to see if leasing vs. a lump sum payment will provide you with financial benefits.

Hufcor Custom Delivery. (Available in the U.S. mainland). If you need to pinpoint the delivery date and time (which is often critical for renovation projects), we can do it. Our fleet of vans delivers your order on time and without damage that can occur when shipping by other methods.
**Product Guide**

**Support Stack Config.**

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<td></td>
<td></td>
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<td>Glass Panels - Acoustically</td>
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<td>Continuously Hinged (train)</td>
<td>Steel frame</td>
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<td>Steel frame</td>
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<td></td>
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**Partition Types**

**Operable Partitions** – (also described as Hufcor brand Airwalls, movable walls, flat panels) are a series of panels suspended from tracks. When in place, the panels are similar in appearance to a permanent wall. Rated for sound separation, Hufcor operables are available in paired, individual (omni-directional), continuously hinged, and vertical lift configurations.

Glass operable partitions are available in paired and individual configurations.

**Summit® Vertical Lift Partition:**
Individual panels move vertically and are stored above the ceiling. Electric switch operation moves the panels quietly and safely into position along vertical guide rails.

**Bi-Fold Vertical Lift Doors:**
Primarily for exterior use, the BF2 Hydrau-lift bi-fold door folds vertically up and out. It comes standard with a red oxide primed steel frame and may be clad with a variety of materials.

**U.S. Owned and Operated with Worldwide Distribution**
Hufcor is the world’s leading manufacturer of operable partitions. Products are manufactured in Janesville, WI USA and available from local distributors throughout the country. Outside the U.S. products are manufactured in 14 countries and may be purchased through a network of authorized distributors worldwide. Visit [www.hufcor.com/Find Your Distributor](http://www.hufcor.com/Find Your Distributor) for the Hufcor representative serving your area.

**Warranty**
Most Hufcor products are guaranteed against defects in materials and workmanship for two years. Our warranty covers all parts and their installation. Compare this warranty with others whose warranty covers only some parts.

**ISO Registration**
Hufcor U.S. quality system is registered to the ISO 9001 standards.

**Suspension Systems**
Hufcor track systems have been life-cycle tested for approximately 10 years of use.

**Acoustics**
Acoustically rated partitions have been tested in accordance with ASTM E90, unlike some manufacturers that only test a single element and not a complete system.

**Decorative Finishes**
We offer a wide array of factory-applied standard vinyl patterns and colors that are included in the price of our operable and accordion partitions. However, optional carpet, fabric, wood veneer, high pressure laminate and other custom finishes or trim colors are available on many models. Panels may also be unfinished for field decoration.

**Custom Designs**
Most products may be modified for specific design requirements. Examples include: notched panels to fit around soffits, special sized panels to seal against sloped or stair-stepped floors, and window inserts.

**Continuing Education**
We offer the following Continuing Education Programs which qualify for AIA Learning Units. Contact your local Hufcor Distributor to schedule a presentation.

- **How to Optimize the Acoustical Performance of Rooms with Operable Partitions** (1 HSW credit)
- **An Introduction to Glasswall Partitions** (1 HSW credit)
- **NEW! Operable Partitions for a Sustainable World** (1 LU; 1 HSW; 1 SD credit)
Hufcor offers an extensive selection of products. The Product Guide below lists standard product features; however, many products can be modified for special job site requirements.

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<th>FLOOR SEALS</th>
<th>VERT. TRIM</th>
<th>MAX. HEIGHTS</th>
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<tr>
<td></td>
<td>FIXED RETRACT</td>
<td>RETRACT</td>
<td>FIXED AUTO</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>632</td>
<td>std</td>
<td>opt</td>
<td>std</td>
<td>opt</td>
<td>24’3” [7.3m]</td>
<td>Unlimited</td>
</tr>
<tr>
<td>642</td>
<td>opt</td>
<td>std</td>
<td>std</td>
<td>opt</td>
<td>24’3” [7.3m]</td>
<td>Unlimited</td>
</tr>
<tr>
<td>642F</td>
<td>n/a</td>
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<td>n/a</td>
<td>n/a</td>
<td>24’3” [7.3m]</td>
<td>Unlimited</td>
</tr>
<tr>
<td>GL2</td>
<td>std</td>
<td>n/a</td>
<td>std</td>
<td>n/a</td>
<td>10’5” [3.2m]</td>
<td>Unlimited</td>
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<tr>
<td>GT2</td>
<td>std</td>
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<td>n/a</td>
<td>10’2” [3.1m]</td>
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<td>GA2</td>
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<td>std</td>
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<td>Unlimited</td>
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<tr>
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<td></td>
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<tr>
<td>63I</td>
<td>std</td>
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<td>opt</td>
<td>opt</td>
<td>24’3” [7.3m]</td>
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<tr>
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</tr>
<tr>
<td>641F</td>
<td>opt</td>
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<td>std</td>
<td>n/a</td>
<td>40’2” [12.2m]</td>
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<tr>
<td>GLI</td>
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<td>std</td>
<td>n/a</td>
<td>10’5” [3.2m]</td>
<td>Unlimited</td>
</tr>
<tr>
<td>GTI</td>
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<td>std</td>
<td>n/a</td>
<td>10’2” [3.1m]</td>
<td>Unlimited</td>
</tr>
<tr>
<td>Rated</td>
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<td></td>
<td></td>
<td>n/a</td>
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</tr>
<tr>
<td>633I</td>
<td>std</td>
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<td>std</td>
<td>n/a</td>
<td>17’0” [5.2m]</td>
<td>40’ [12.1m]</td>
</tr>
<tr>
<td>633E</td>
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<td>std</td>
<td>n/a</td>
<td>17’0” [5.2m]</td>
<td>40’ [12.1m]</td>
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<tr>
<td>633</td>
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<td>std</td>
<td>n/a</td>
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<td>18’0” [5.5]</td>
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<td>1500-4500, manual, opt elec</td>
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<td>U900</td>
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<td>n/a</td>
<td>n/a</td>
<td>n/a</td>
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</tr>
</tbody>
</table>

1 See “Partition Types” for additional information regarding configuration. 2 Information shown is “standard.” However, many products and features may be altered to meet specific job site requirements. Contact your Hufcor representative for assistance. n/a = not available or not applicable. Note: Metric dimensions are in [ ]

**Paired Panels:**
For wall-to-wall division. Panels are hinged in pairs and are manually operated. Completely close the opening or place panels along the track for use as display panels or sight dividers. Recommended for: classrooms, meeting rooms and training centers.

**Individual Panels:**
(Omni-directional) Individual, single, manually-operated panels offer maximum room flexibility. The track system enables panels to be set at angles and alternate locations. Curves and self-storing systems are available. Recommended for: religious facilities, school multi-use areas, hotel ballrooms and convention centers.

**Continuously Hinged:**
(Train) panels are hinged together and move from wall to wall in a straight line.


**UNISPAN**® – Unispam is a self-support system that allows the use of operable and accordion partitions in areas with inadequate overhead structure to suspend partitions. Bracing is needed for lateral support only.

**ACCORDION PARTITIONS** – (or doors) provide fast space division. Simply pull across the opening and latch. Add switches, curves and posts to move partitions to store in alternate locations or to intersect with other partitions. Available as single doors or pairs. Recommended for classrooms, meeting rooms and religious buildings – wherever you need easy, fast space division.

FOR MORE INFORMATION OR TO CREATE YOUR OWN PRELIMINARY DRAWINGS VISIT www.hufcor.com
NEW Summit®
VERTICAL LIFT
OPERABLE PARTITIONS

Flexibility has a whole new direction...up.

Hufcor, the world’s most installed brand of operable partitions, introduces the Summit 640V vertical lift operable wall system. Summit’s patent-pending lift system takes acoustic operable panels and stacks them neatly above the ceiling. The unique, automated lifting device makes operation as simple as pushing a button to provide optimal space division.

FEATURES & BENEFITS

• RETRACTS VERTICALLY ABOVE THE CEILING
  Benefit: Floor space is not needed to store the partition when it is not in the opening.

• INTERLOCKING SEALS
  Benefit: Maintains acoustics over time, ensures panel-to-panel alignment, and adds stability to the partition when extended.

• CONTACT SENSOR SEAL
  Benefit: Safety – Stops the downward movement and reverses the partition if it should encounter a person or object.

• VERTICAL GUIDE RAILS
  Benefit: Reduces moveable parts and the need for separate motors to seal panel into opening. Benefit: Easy access to operating guide rollers and safety limit switches for inspection and repair adjustments.

• SAFETY SYSTEMS
  Benefit: Primary and secondary safety systems in the event a single safety system would fail.

• MANUAL OVERRIDE OF MOTOR UNITS
  Benefit: Panels can be lowered if there is a power failure.

• ELECTRONIC, AUTOMATIC OPERATION
  Benefit: Automated operation – reduces setup and operational training time.

• DURABLE WELDED STEEL FRAMES
  Benefit: Proven durability in tens of thousands of Hufcor installations globally.

• SINGLE PANEL CONSTRUCTION
  Benefit: Fewer moveable parts and aesthetically more appealing, creating a “wow” factor.
Panel Construction
Panels are a nominal 4" [102] thick and to 30" [762] in height. Panel faces shall be steel laminated to appropriate substrate to meet the STC requirement. Welded steel frames are of minimum 16 gauge [1.42mm] painted steel.

Seals
Sound seals shall be of tongue and groove configuration, ensure panel-to-panel alignment and prevent sound leaks between panels.

Horizontal panel edges shall provide a minimum groove appearance.

The first panel in the opening shall have a bottom retractable safety sensor seal providing a minimum of 2" [51] floor adjustability to accommodate out-of-level floors.

Finishes
The standard face finish is factory-applied vinyl; however, optional carpet, fabric, and other custom finishes are available, subject to factory approval for manufacturing compatibility.

Exposed metal trim is powder coated in Lamb’s Wool, Gray Brown, or clear anodized aluminum. The matching vinyl seals are available in Lamb’s Wool, Gray or Brown. Custom metal trim colors are available for an upcharge.

IMPORTANT NOTE ABOUT FACE FINISH DIRECTION: Finishes will be applied to the 640V IN A HORIZONTAL DIRECTION. The finishes provided on most selectors or samples are shown in a vertical position and may look different when applied horizontally.

Motor and Drive System
Panels are retracted above the ceiling and stored by activating the two key-switch controls. The motor and drive system shall automatically extend/retract the panels in the opening.

Each panel shall be supported by two guide rollers traveling in vertical guide rails.

640V SERIES VERTICAL SECTION

Power unit shall be UL listed and include motor, torque limiter and brake, two key control stations wired in series, emergency release, and all necessary equipment for electric operation. Motor shall have adequate horsepower to operate partition effectively. Partition shall be operated by two (2) control stations wired in series and located on opposite sides and ends of the partition. The key stations require human contact to be activated ensuring safe, supervised operation of the partition system.

The Hufcor support system shall have been life-cycle tested for up to 100 miles [161 meters].

Safety Systems
When the operable wall is being lowered (closed), the panels shall stop and reverse if the leading (bottom) edge comes into contact with any object between it and the floor. The operation of the wall may resume once the key switch has been released and the obstruction cleared.

Acoustics
The partition has been tested at a laboratory accredited by the National Voluntary Laboratory Accreditation Program (NVLAP) and in accordance with ASTM E90 Test Standards. Standard panel construction shall have obtained a minimum STC rating of 51.

Weight
Weight of the panels shall be 10.9 lbs. per sq. ft. [53.2 kg/sq m].

ISO Registration
Hufcor U.S. manufacturing facilities’ quality systems are registered to the ISO 9001 standards.

Warranty
Summit Series 640V partitions are guaranteed for two years against defects in material and workmanship, excluding abuse.

Details and editable specifications can be downloaded from Hufcor’s website, www.hufcor.com. Complete specifications and details may also be found in our Architectural Product Manual.
SERIES 600 FEATURES

FOUR-FINGER, MULTIPLE CONTACT SWEEP SEALS
“QUICK-SET” TOP AND BOTTOM MECHANICAL SEALS
STANDARD 1” TOP AND 2” BOTTOM CLEARANCES (DEEPER BOTTOM CLEARANCES OPTIONAL ON SINGLE 4” THICK PANELS)
WELDED, HEAVY-DUTY 16-GAUGE STEEL FRAME
PROTECTIVE VERTICAL EDGE TRIM OR OPTIONAL MONOLITHIC EDGES
GYPSUM AND STEEL ACOUSTICAL FACES WITH TACKABLE SURFACE OPTIONS
STANDARD VINYL, OPTIONAL FABRIC, CARPET AND CUSTOM FINISHES MAY ALSO BE APPLIED
WAIST-HIGH SEAL ACTIVATOR FOR FAST, EASY SETUP
DEEP NESTING, VERTICAL BULLNOSE/ASTRAGAL SYSTEM

FOR MORE INFORMATION OR TO CREATE YOUR OWN PRELIMINARY DRAWINGS VISIT www.hufcor.com
Operable Partitions
SERIES 600

Operable Partitions, also referred to as “airwalls” or flat panels, deliver unlimited space division and acoustical separation. Choose from paired or continuously hinged models for wall-to-wall space separation or single panels for optimum room flexibility. As the world’s leading manufacturer of partitions, we have models for every budget and need. For facilities with special requirements, our engineering department can make recommendations or custom design partitions.

The Hufcor 600 Series operable partition is the most versatile and aesthetically pleasing operable wall constructed today. It combines the durability of a welded steel frame with the design versatility of various acoustical and decorative face constructions.

The panel design enables the 600 series to be manufactured with Hufcor’s quick-set mechanical top and bottom seals that provide the most reliable and fastest in-field operation. Hufcor’s time-tested protective edge trim is standard on both the 3" and 4" thick models yet both can be supplied with a monolithic, untrimmed edge. The deep nesting, interlocking bullnose/astragal and integrated seals provide a reliable vertical seal that keeps out sound.

Trim Colors – Standard
The 600 Series is available in three standard trim colors – Lamb’s Wool, Brown or Gray. Custom colors for metal trim are also available for an upcharge.

Pass Door Features
Hufcor’s pass door has been designed to provide optimal in-field performance. Features include:

- Rigid steel truss frame for durability
- ADA compliant push-pull door hardware
- Protective edge trim for durability and visual requirements identified by International Building Code
- Perimeter compression seals
- No exposed fasteners on inside of door frame
- Positive latching door hardware
- Edge activated bottom seals with downward seal force to stabilize door in opening
- Door leaf compensates for floor variances with a field adjustable mechanical bottom seal

Model Number Chart
When specifying the Hufcor 600 series, simply choose performance features – STC rating, seal system, trim color, protective edge trim, pass doors, finishes – as needed on the project. Our model numbers are easy to understand once you know the code (see the code chart below).

**OPERABLE PARTITIONS**

FOR MORE INFORMATION OR TO CREATE YOUR OWN PRELIMINARY DRAWINGS VISIT [www.hufcor.com](http://www.hufcor.com)
OPERABLE PARTITIONS SPECIFICATIONS

(Refer to the Product Guide chart on the inside front cover for individual product features, options, standard sizes)

Panel Construction
Panels are a nominal 3” [76] or 4” [102] thick. Panel faces are laminated to the appropriate substrate to meet the STC requirement. Welded frames are of 16 gauge [1.42mm] steel with integral factory applied aluminum vertical edge and face protection. (Optional: no protective vertical face trim for a monolithic look.) Vertical sound seals are of tongue and groove configuration to ensure panel-to-panel alignment and prevent sound leaks between panels. Hinges for pairs or continuously hinged models are recessed and project no more than 1/4” [6] from the panel face.

Seals
Paired & Individual: horizontal top seals are retractable, provide 1” [25] nominal operating clearance, and exert upward force when extended. All panels, including pass door panels and lever closure panels have retractable top and bottom seals. 3” models have standard fixed (sweep) dual 4-finger vinyl top seals but retractable top seals are optional. Horizontal bottom seals are retractable, provide up to 2” [50] nominal operating clearance and exert downward force when extended. 4” [102] bottom clearance is an available option on Model 641. Automatic bottom seals are optional for 3” single and paired models.

Continuously Hinged (Train): Electric continuously hinged models have fixed top seals and retractable bottom seals. Fixed bottom seals are an option. 633 manual continuously hinged models have top and bottom fixed seals.

Finishes
The standard face finish is factory-applied vinyl; however, optional carpet, fabric, wood veneers and other custom finishes are available on most models. Panels may also be unfinished for field decoration. The metal trim is powder coated and the matching vinyl seals are available in Lamb’s Wool, Gray, or Brown. Custom metal trim colors are available. If a custom trim color is selected, the vinyl sound seals will be furnished in Gray, Brown or Lamb’s Wool.

Suspension System
Hufcor track systems have been life-cycle tested for up to 100 miles [161] or approximately 10 years of use.

Acoustics
The partition has been tested in accordance with ASTM E90. A complete, unedited written test report is available upon request. See charts for STC ratings.

ISO Registration
Hufcor U.S. manufacturing facilities’ quality systems are registered to the ISO 9001 standards.

Fire-Rated 600-F
One-hour fire rated partitions are available in pairs and single panel models and are identified with an “F” following the model number. They are the same basic construction as the Series 600 and may be finished with any standard Hufcor vinyl, fabric, carpet or any vinyl having a UL Label of 1/2 or less flame spread. Panel faces may be painted or shipped unfinished for field decoration. The local fire marshal must approve any field applied surface material.

The partition closure must be by lever closure panel which terminates in either a wall recess of a minimum 1-3/8” [35] in depth or surface wall jams in excess to 1-3/8” [35] protrusion.

Fire-rated panels are listed as a one-hour Special Purpose Fire Door assembly, tested to UL 10B, ASTM E152 or NFPA 252 standards. The listing includes all variations of the panel configuration, tracks, hardware, end conditions, options, finishes and pass doors contained in the project design.

Warranty
Series 600 and 600-F partitions are guaranteed for two years against defects in material and workmanship, excluding abuse.

Details and editable specifications can be downloaded from Hufcor’s website, www.hufcor.com. Complete specifications and details may also be found in our Architectural Product Manual.

630 SERIES STC & Hanging Weights

<table>
<thead>
<tr>
<th>Models</th>
<th>Sound Transmission Class (STC)</th>
<th>Hanging Weight</th>
<th>Lbs./Sq.Ft. (Kg./Sq.M)</th>
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<tbody>
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<td>51</td>
<td>10.2 (49.8)</td>
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<td>5.7 (27.8)</td>
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640 SERIES STC & Hanging Weights

<table>
<thead>
<tr>
<th>Models</th>
<th>Sound Transmission Class (STC)</th>
<th>Hanging Weight</th>
<th>Lbs./Sq.Ft. (Kg./Sq.M)</th>
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<td>641/642/643</td>
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<td>641/642/643</td>
<td>52</td>
<td>9.5 (46.0)</td>
<td></td>
</tr>
<tr>
<td>641/642/643</td>
<td>49</td>
<td>8.5 (41.2)</td>
<td></td>
</tr>
<tr>
<td>641/642/643</td>
<td>47</td>
<td>8.0 (38.7)</td>
<td></td>
</tr>
<tr>
<td>641/642/643</td>
<td>43</td>
<td>7.8 (37.8)</td>
<td></td>
</tr>
</tbody>
</table>

630 SERIES Stack Sizes

<table>
<thead>
<tr>
<th>Configuration</th>
<th>Model(s)</th>
<th>Nominal Stack Depth</th>
</tr>
</thead>
<tbody>
<tr>
<td>Paired</td>
<td>632</td>
<td>3-3/4” [95] per panel + 1” [25] (for Type 38 track)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>4” [102] per panel + 1” [25] (for Type 40, 11 track)</td>
</tr>
<tr>
<td>Individual (Omni)</td>
<td>631</td>
<td>3-3/4” [95] per panel + 1” [25]</td>
</tr>
<tr>
<td>Continuously Hinged (Train)</td>
<td>633 (manual) 633E (electric)</td>
<td>4” [102] per panel + 8-1/2” [216]</td>
</tr>
</tbody>
</table>

640 SERIES Stack Sizes

<table>
<thead>
<tr>
<th>Configuration</th>
<th>Model(s)</th>
<th>Nominal Stack Depth</th>
</tr>
</thead>
<tbody>
<tr>
<td>Paired</td>
<td>642/642F</td>
<td>4-1/4” [108] per panel + 1” [25]</td>
</tr>
<tr>
<td>Individual (Omni)</td>
<td>641/641F</td>
<td>4-1/4” [108] per panel + 1” [25]</td>
</tr>
<tr>
<td>Continuously Hinged (Train)</td>
<td>643E (electric)</td>
<td>4-1/4” [108] per panel + 8-1/2” [216]</td>
</tr>
</tbody>
</table>

1 Sound Transmission Class (STC). Not all substrates are available for all STCs.
2 Estimated standard panel weight. Weight will vary based on substrate and options. Allow approx. 3.6 lbs./ln. ft. (5.3 kg/m) for track. Add 140 lbs. (63 kg) for pass door; add 5 lbs./ln. ft. (7.4 kg/m) of height for Lever Closure Panel. Weights are calculated for a single line of panels only.

Note: Metric dimensions are in [ ]

FOR MORE INFORMATION OR TO CREATE YOUR OWN PRELIMINARY DRAWINGS VISIT www.hufcor.com
**600 SERIES SECTIONS**

**Model 641**
- Individual
- 2" bottom seals

**Model 642**
- Paired

**Model 643E**
- Electric Continuously Hinged

**Model 631**
- Individual

**Model 632**
- Paired

**Model 633E**
- Electric Continuously Hinged

**Model 633**
- Manual Continuously Hinged

**600 HORIZONTAL & OPTIONAL SECTIONS**

**Model 641**
- Lever Closure for paired and individual panels
- Typical Panel joint (vertical trim)
- Optional Typical Panel joint (no vertical trim)
- Bulb Seal

**Model 642**
- Bottom Sweep Seals (optional for all models)
- 4" Retractable Bottom Seals

**Model 631**
- Typical Panel Joint (vertical trim)

**Model 632**
- Typical Panel Joint (vertical trim)

**Model 633**
- Typical Panel Joint (vertical trim)

**Model 643E**
- Lever Closure for paired and individual panels

**600-F FIREWALL SECTIONS**

**Model 641-F**
- Shown with Type 36 Track

**Model 642-F**
- Typical Panel Joint

**Model 631-F**
- Typical Panel Joint

**Model 632-F**
- Typical Panel Joint

**Model 633E-F**
- Lever Closure (in recess jamb)

**Model 633-F**
- Lever Closure (in recess jamb)

**Note:** Metric dimensions are in [ ]

FOR MORE INFORMATION OR TO CREATE YOUR OWN PRELIMINARY DRAWINGS VISIT [www.hufcor.com](http://www.hufcor.com)
Glasswall Partitions

Our movable glass partitions allow natural light to flood an interior space while providing space flexibility. And, with your choice of clear tempered, full satiny translucent, etched, or custom glass, the glasswalls can become the signature design element of your rooms. Satisfied customers are using glass partitions to close off store fronts, bank lobbies, library training centers, and to create meeting rooms.

Acoustic Glasswall partitions combine acoustic separation and the aesthetic appeal of glass. Panels are of glass surrounded with a nominal 3-1/4" [82.5] thick durable aluminum frame with top and bottom sweep seals. An optional retractable bottom seal with 1" [25] floor clearance exerts downward force to help seal out sound and stabilize the panel. The frame is of clear anodized aluminum. Black or bronze anodizing, Lamb’s Wool powder coating, or custom colors are available for an upcharge.

### VERTICAL SECTIONS

#### GLASSWALL PRODUCT SELECTOR

<table>
<thead>
<tr>
<th>MODEL</th>
<th>CONFIG.</th>
<th>SERIES #</th>
<th>TOP SEALS</th>
<th>FLOOR SEALS</th>
<th>VERT. TRIM</th>
<th>MAX. HEIGHTS</th>
<th>MAX. OPENING WIDTH</th>
<th>STC ACOUS. RATINGS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Frameless</td>
<td>Paired</td>
<td>GL2</td>
<td>std</td>
<td>n/a</td>
<td>std</td>
<td>opt</td>
<td>10'5&quot; [3.2m]</td>
<td>Unlimited</td>
</tr>
<tr>
<td>Frameless</td>
<td>Single</td>
<td>GL1</td>
<td>std</td>
<td>n/a</td>
<td>std</td>
<td>opt</td>
<td>10'5&quot; [3.2m]</td>
<td>Unlimited</td>
</tr>
<tr>
<td>Timber-Framed</td>
<td>Paired</td>
<td>GT2</td>
<td>std</td>
<td>n/a</td>
<td>n/a</td>
<td>10'2&quot; [3.1m]</td>
<td>Unlimited</td>
<td>n/a</td>
</tr>
<tr>
<td>Timber-Framed</td>
<td>Single</td>
<td>GT1</td>
<td>std</td>
<td>n/a</td>
<td>std</td>
<td>10'2&quot; [3.1m]</td>
<td>Unlimited</td>
<td>n/a</td>
</tr>
<tr>
<td>Acoustically Rated</td>
<td>Paired</td>
<td>GA2</td>
<td>std</td>
<td>opt</td>
<td>std</td>
<td>12'2&quot; [3.7m]</td>
<td>Unlimited</td>
<td>44</td>
</tr>
<tr>
<td>Acoustically Rated</td>
<td>Single</td>
<td>GA1</td>
<td>std</td>
<td>opt</td>
<td>std</td>
<td>12'2&quot; [3.7m]</td>
<td>Unlimited</td>
<td>44</td>
</tr>
</tbody>
</table>

1. Heights shown are standard. Contact your local Hufcor distributor for custom sizes.
2. n/a = not available

Note: Metric dimensions are in [ ]

For more information or to create your own preliminary drawings visit www.hufcor.com
Frameless OPERABLE GLASSWALL consists of glass panels mechanically fastened to horizontal top and bottom rails. The glass has polished edges and no vertical trim – although vertical trim is an available option. Panels may be ordered as single or paired panels. Single (or omni-directional) panels can be used in alternate locations or stacked in a remote location. Paired panels are a good choice when the partition goes from wall-to-wall. Pivot panels allow access between rooms. Optional in-line pass doors are available on single (omni) models. The standard horizontal rails are of clear anodized aluminum but may be custom finished. Panels are shipped fully assembled.

NOTE: There will be a gap of 1/4’-1/2’ between the glass panels when they are in place to prevent glass-to-glass contact. The gap varies due to glass industry tolerances.

VERTICAL SECTIONS

GL2 Paired Panel

GL1 Individual Panel

Shown with Standard Horizontal Rail

Shown with Optional Stainless Steel Clad Rail

FRAMELESS FEATURES

In-Line Pass Door

All panels are supplied with concealed foot bolts and interlocking mechanisms. Footbolt engages in floor receptacle to ensure panel-to-panel alignment and stability.

Timber-framed GLASSWALL consists of glass surrounded with a wood frame. Each wood frame is composed of triple laminated solid wood top and bottom rails and stiles that are constructed from custom made veneers, solid wood edges, and engineered wood core, to ensure a sturdy, durable construction. Choose wood frames made of oak, maple, cherry, or Douglas fir. Frames may also be customized. The wood is stained and finished with a matte coat of polyurethane. The stain color is selected from Hufcor’s standard color selector. Panels may be ordered as single or paired panels. Single (or omni-directional) panels may be used in alternate locations or stacked in a remote location. Paired panels are a good choice when the partition goes from wall-to-wall. Pivot panels allow access between rooms. Optional in-line pass doors are available on single (omni) models. Panels are shipped fully assembled.

VERTICAL SECTIONS

GT1 Single

GT2 Paired

Footbolt engages in floor receptacle to ensure panel-to-panel alignment and stability.

Note: Metric dimensions are in [ ]
Track Systems

A QUALITY TRACK SYSTEM ASSURES YOUR PARTITIONS WILL MOVE EASILY FOR YEARS TO COME AND ENHANCE FAST PANEL SET-UP AND TAKE-DOWN.

All Hufcor tracks are rigorously tested for a minimum of 100 miles (approx. 10 years) of use. Job requirements vary, which is why Hufcor offers a selection of tracks to meet your needs. Our patented designs are the most imitated in the industry.

ALUMINUM TRACK SYSTEMS

Our aluminum tracks are of clear anodized extruded architectural grade 6063-T6 alloy. Among aluminum’s benefits are quiet operation, consistent shape for end-to-end alignment, unitized design for incorporating header panels and alignment pins, corrosion resistance, and we anodize it for a smooth, hard running surface needed for proper carrier movement. A selection of tracks is available to accommodate the weight of the model selected. The tracks have been load tested a minimum of 100 miles [161] (approximately 10 years of use).

STEEL TRACK SYSTEMS

Hufcor SteelTrack is used when the partition height or weight limit exceeds that recommended for the aluminum system.

Note: Metric dimensions are in [ ]

SOME TYPICAL SUSPENSIONS:

From Concrete Deck

Directly from Steel Beam

From Suspension below Steel Beam

TYPE 26
OMNI-DIRECTIONAL
Weights to 500 Lbs. per panel

TYPE 36
OMNI-DIRECTIONAL
Weights to 1000 Lbs. per panel

TYPE 38
PAIRS & MANUAL TRAINS
Weights to 400 Lbs. per panel

TYPE 40
PAIRS & MANUAL TRAINS
Weights to 900 Lbs. per panel

TYPE 42E
ELECTRIC TRAINS
Weights to 900 Lbs. per panel

TYPE 57
OMNI-DIRECTIONAL
Weights to 1500 Lbs. per panel

TYPE 28
CURVE & DIVERT TRACK FOR INDIVIDUAL PANELS
Weights to 1200 Lbs. per panel

OPTIONAL SUSPENSION BRACKET
Optional suspension bracket for 5-1/4" [133] spacing. Available on all aluminum tracks.

TYPE 11
OMNI-DIRECTIONAL, ELECTRICAL & PAIRED PANELS
Weights to 3000 Lbs. per panel
Hufcor’s Unispan® is an independent support system used with Hufcor operable or accordion partitions for quick, easy room division. It was developed to enable facilities to install partitions in buildings with inadequate overhead structure to support the weight of partitions. Unispan consists of a horizontal truss and two 2-1/2" x 5" [63.5 x 127] aluminum columns that support a movable partition independent of the building. The columns are connected to floor plates that distribute the load of the system at the floor. Bracing is needed for lateral stability only. The floor supports the weight of the system and must support a maximum of 360 psi at each post. The system can be moved to another location to accommodate future needs.

Unispan is available in widths up to 39’9” [12.2]. The height is limited by the panel weight. Operable panels can weigh no more than 400 lbs. [181 kg] each.

Unispan Features:
- Pre-engineered structural support designed specifically for the operable wall
- Zone 4 seismic ratings
- Reduces costs compared to traditional pre-punched I-beam steel structure
- Reduces costs of installation, especially in multi-story commercial spaces, since the system may be manufactured in sections that fit into most elevators
- Track system can integrate with ceilings, requiring less time for ceiling installers; the bottom cord of the truss system is the partition’s track
- Built-in headers form a baffle above the partition, eliminating the need for another sub to install a plenum barrier

Visit our website at www.hufcor.com for more photos or to create your own shop drawings and specifications for preliminary job information. Specifications are also available in our Architectural Product Manual.

Note: Metric dimensions are in [ ]
Pocket Doors PARTITION STORAGE

The finishing touch to your installation,
pocket doors cover the opening of the partition storage area. The doors may be factory-finished to match the partitions or field-finished to match the perimeter walls.

POCKET DOOR SPECIFICATIONS

Construction
Pocket Door panels are a nominal 3” [76] thick and similar in construction to the panels used in the opening. The welded steel frame is 16 ga. painted steel with aluminum vertical edge and face protection. (Optional for doors with steel faces only: no protective vertical face trim.)

Seals
The horizontal top and bottom seals are of multi-ply vinyl sweep-strips. When the pocket doors are in the closed position, the seals contact an aluminum head member which extends across the pocket from the track to the pocket walls. The pocket door is secured in the closed position by an expanding internal mechanism located approximately 46” [1168] from the floor in the face of the door. The top mechanism extends into the horizontal header. A jamb plate is attached to the floor and captures the bottom mechanism.

Finishes
The exposed metal trim and jambs are powder coated Lamb’s Wool, Brown or Gray. The metal trim may be custom powder coated for an optional upcharge. The aluminum header is clear anodized; optional custom anodizing is available.

The face finish is factory applied vinyl. Carpet or fabric from Hufcor’s standard color selectors may be ordered for an upcharge. Custom finishes are available but require factory approval for manufacturing. Custom finishes are available but require factory approval for manufacturing compatibility. The doors may also be unfinished for on-site field finishing to precisely match the room décor.

Notes: Metric dimensions are in [ ]

Shown are the most common configurations; however, others may be customized to your particular project.

| TYPE 1 POCKET DOOR |
| TYPE 2 POCKET DOOR |
| TYPE 3 POCKET DOOR |
| TYPE 4 POCKET DOOR |

POCKET DOOR SECTIONS

Vertical Section, All Types

Horizontal Section, Type 1

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Options

FOR OPERABLE PARTITIONS

1. ADA Compliant Pass Door – Available in single or double doors, Hufcor pass doors comply with ADA requirements and are of the same construction and finish as the panels. Options include automatic door closers, locks and prep for windows. No threshold required.

2. Exit Signs – Exit signs are available for use on pass doors. They may be surface mounted or inset. Choose either green or red with white letters.

3. Work Surfaces – Chalkboard, dry marker board, tackboards. Hufcor work surfaces are inset and include a full-width pen or chalk rail. The chalk and dry marker boards resist damage, abrasion, scratching and color fading, and wipe clean with a dry cloth or eraser.

4. Eraser Pocket – This handy inset pocket holds a standard chalkboard eraser or other work surface accessories.

5. HufGard® Safety System – For electric partitions. Stops partition movement if people or objects are in the path of the partition.

Hydrau-Lift Bi-Fold

VERTICAL LIFT FOLDING DOORS

Bring the outdoors in with the touch of a button and Hufcor’s Hydrau-Lift bi-fold door: With this easy-to-operate system, you can quickly and safely open your restaurant or bar to the pool area, create sky boxes, or just have a large, clear opening when needed. The Hydrau-Lift bi-fold door folds vertically up and outward when retracted, leaving a clear opening and minimizing the amount of headroom needed inside the building. There are no unsightly cables or straps across the inside of the door. The lift mechanism is mounted at the edges of the upper door section for safe, fast operation and its compact motor unit may be placed wherever space is available for easy access.

Warranty

The frame, hydraulic drive mechanisms and controls are guaranteed for one year against defects in material and workmanship. Cladding by others is not covered.

Hydrau-Lift Bi-Fold Features:

- Structural steel tube frame
- Primed with a rust-resistant red oxide paint – ready for field finishing
- Patented hydraulic lift system
- No floor track required
- Motor may be mounted wherever convenient
- Maximum opening height to 16’ [4.9]; widths to 18’ [5.5] based on cladding/finish selected. (Contact your Hufcor Distributor if your opening exceeds these sizes.)
- Minimum opening 8’ x 8’ [2.4 x 2.4]. (Contact your Hufcor Distributor if your opening exceeds these sizes.)
- Accommodates extensive cladding options that match or enhance the building exterior.

Note: Metric dimensions are in [ ]

FOR MORE INFORMATION OR TO CREATE YOUR OWN PRELIMINARY DRAWINGS VISIT www.hufcor.com
Accordion Doors
FOLDING PARTITIONS

The industry’s most attractive, durable accordion door. Accordion doors are the fastest, easiest way to divide space. You simply pull the door across the opening and latch in position. Accordion doors are a great choice when you need to divide your space frequently.

Hufcor accordion partitions are available in a selection of models: non-acoustically rated models 1500 and 2000; and acoustically rated models 3100, 3500, 3900, 4100 and 4500. The model number also references the acoustical rating (example: model 3100 has a Sound Transmission Class (STC) rating of 31, model 3500 is rated STC 35, etc.).

All Hufcor accordion doors have an internal steel pantograph for smooth, even extension whether the door goes wall-to-wall, through intersections, or around curves. Two semi-rigid, laminated covers are attached to the pantograph. The cover design provides strength and stability as well as resistance to punctures, tears, rips or cuts.

ACCORDION Stack Sizes & Weights

<table>
<thead>
<tr>
<th>Model</th>
<th>STC Rating</th>
<th>Lbs./Sq.Ft. [Kg./Sq.M]</th>
<th>Stack Dimensions</th>
</tr>
</thead>
<tbody>
<tr>
<td>1500</td>
<td>15 (est.)</td>
<td>1.3 [6.3]</td>
<td>1.4'/ft. + 2&quot; [117 + 51]</td>
</tr>
<tr>
<td>2000</td>
<td>20 (est.)</td>
<td>1.3 [6.3]</td>
<td>1.4'/ft. + 2&quot; [117 + 51]</td>
</tr>
<tr>
<td>3100</td>
<td>31</td>
<td>2.7 [13.2]</td>
<td>1.9'/ft. + 3&quot; [158 + 76]</td>
</tr>
<tr>
<td>3500</td>
<td>35</td>
<td>3.0 [14.6]</td>
<td>1.9'/ft. + 3&quot; [158 + 76]</td>
</tr>
<tr>
<td>3900</td>
<td>39</td>
<td>3.7 [18.1]</td>
<td>1.9'/ft. + 3&quot; [158 + 76]</td>
</tr>
<tr>
<td>4100</td>
<td>41</td>
<td>4.3 [21]</td>
<td>1.9'/ft. + 3&quot; [158 + 76]</td>
</tr>
<tr>
<td>4500</td>
<td>45</td>
<td>4.3 [21]</td>
<td>1.9'/ft. + 3&quot; [158 + 76]</td>
</tr>
</tbody>
</table>

1 Sound Transmission Class.
2 Add 10% to stack dimension for carpet. Carpet provides .55 NRC rating.

HUFCOR ACCORDION DOORS ARE AVAILABLE IN SIZES UP TO 17’0” [5.2M] IN HEIGHT BY 40’0” [12.1M] WIDE. WIDER OPENINGS MAY BE FILLED WITH MULTIPLE DOORS THAT ARE ATTACHED WITH SPECIAL POSTS.

Accordion Standard Features:

- A selection of heavy duty aluminum track systems are available to accommodate various ceiling conditions and provide sufficient support for each door.
- Steel ball bearing trolley with nylon tires supports the door every 18”-21” and provides smooth, quiet operation.
- Adjustable lead carrier allows proper alignment of the partition’s leading edge for effective latching at all times and enables the door to adjust to out-of-plumb conditions.
- Precision-engineered steel internal pantograph provides years of smooth, easy folding action and allows the door to easily maneuver curves and switches.
- Wrinkle-free, impact resistant laminated covers provide a smooth, symmetrical appearance – not the drapery look provided by other manufacturers. If you decide to change your décor; or, if damage should occur, Hufcor can replace the cover or portions of a cover, rather than replace the entire door.
Construction
Hufcor’s accordion doors consist of two laminated covers assembled to steel pantographs supported by aluminum covered steel channel posts at each end. Covers are of a semi-rigid laminated construction for wrinkle-free impact resistance.

Non-Acoustical Models 1500 & 2000: Covers have fiberboard strips and backing laminated within each fold. Model 2000 has sweepstrips top and bottom of one side.

Acoustical Models 3100, 3500, 3900, 4100 & 4500: Similar to the Model 1500, but with the addition of multi-ply sweepstrips top and bottom both sides and the lead post has the Magnaseal® magnetic contact latch. Steel strips are laminated within each fold for models 3500, 3900, 4100 and 4500. The higher the sound rating, the heavier the gauge of steel used.

Suspension System
Accordion doors are supported by nylon-tired steel ball bearing carriers. The track is clear anodized aluminum. Curves and switches are available to enable the doors to navigate curves and be used or stored in alternate or remote locations. Accordion doors may also be used in our Unispan® self-support system.

Finishes
The standard finish is factory applied vinyl from Hufcor’s standard vinyl selector. Premium carpet, fabric or pre-approved custom finishes are an optional upgrade.

Acoustics
The acoustical performance of acoustical models shall have been tested at an independent laboratory in accordance with ASTM E90 test standards.

Operation
Standard partitions are manually operated. Electric operation is available.

ISO Registration
Hufcor U.S. manufacturing facilities’ quality system is registered to the ISO 9001 standards.

Warranty
Partitions are guaranteed for two years and the pantographs, trolleys, and tracks are guaranteed for 10 years.

Details and editable specifications can be downloaded from Hufcor’s website, www.hufcor.com. Complete specifications and details may also be found in our Architectural Product Manual.
Finishes
The right finish can add beauty and elegance to your Hufcor partitions.
Hufcor’s standard vinyl is included in the price of our operable partitions and includes several patterns and colors. But you aren’t limited to only vinyl. For an additional cost, panels may also be finished in other materials, including non-standard vinyl, fabric, carpet, high pressure laminate, windows, and wood veneer (all subject to prior factory pre-approval). To match specific design elements such as wainscot, chair rails, etc., the partition may be ordered unfinished for on-site decoration.
Ask your Hufcor Distributor about the possibilities. (Note: Hufcor’s warranty cannot cover non-standard finishes.)

Choose Hufcor... innovation
YOU GET MORE WITH HUFCOR

The Hufcor Commitment to Green Manufacturing, Sustainability and LEED™. Hufcor is committed to being an industry leader when it comes to protecting the environment by reducing pollutants and minimizing our environmental impact on air, water and land. For over a decade Hufcor has utilized a “Green” approach to manufacturing and energy consumption and has increased the percentage of materials that we recycle, reuse, repair, restock or return for salvage. Today, the Hufcor commitment and progress toward Green manufacturing is greater than ever as we continue to develop standards that support various LEED™ (Leadership in Energy and Environmental Design) points to assist the achievement of LEED certification goals.

See us at
Sweets.com

Hufcor has a program of continuous product improvement. As a result, some products may be modified from those represented in this catalog.
Hufcor Partition U.S. Patents:
2,861,660 3,056,193 3,223,147 3,295,257
3,295,588 3,450,185 3,638,376 3,755,968
3,783,930 3,879,799 3,942,960 4,014,137
5,181,296 5,230,123 5,406,676 5,481,834
5,564,759 6,112,466 6,167,937

1. The Hufcor panels in the Hilton Inn, Austria, are finished with custom fabric and wood trim. They look just like the permanent walls when set in place.
2. Wood veneer and inset mirrors add an elegant look to this Asian convention center.
3. An inset chair rail matches those on the permanent wall.
4. Beautiful wood veneer was added to the operable partition in this upscale restaurant.
5. The architect chose stainless steel faces for the Hufcor partitions in this office. The light reflects from the nearby windows.

The quality systems of Hufcor’s U.S. manufacturing facilities are registered to the ISO 9001 standards.

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Hufcor offers continuing education programs for AIA members. Contact your Hufcor representative for details.